



## CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"LSTATION"

## COMPANY CONFIDENTIAL

TOLERANCE UNLESS	DRAWN BY	DATE	
OTHERWISE SPECIFIED	RSH	8-28-96	3
DECIMALS mm	CHECKED BY	DATE	175
.XXX	JRK	8-29-96	TITL
	APPROVED BY	DATE	1
MATL	TAK	9-12-96	
FINISH	RELEASE DATE	9-19-96	

U/M

INCH

SCALE

10:1

**CINCh** P.O. Box 1/32 Waseca, MN 56093 CONNECTIVITY SOLUTIONS 1-800-247-8256

JACK ASSEMBLY END LAUNCH SMA

HEET

DRAWING NO. 7 - 142-0721-801/810 2 OF 2

DRAWING NO.

**ENGINEERING RELEASE** 

8-28-96

2 8-18-97

**- 142-0721-801/810** 

CHANGED: .500±.005 WAS .435±.005 .445±.005 WAS .380±.005

PHOSPHOR BRONZE WAS BRASS ADDED: .025 REF, LOCK ADDED: .312 HEX X .094 THK REF ADDED: .154 MAX PANEL THICKNESS

ECN 44782

ECN 48047

REVISIONS

## MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX MATING TORQUE: 7-10 INCH POUNDS COUPLING PROOF TORQUE: NOT APPLICABLE COUPLING NUT RETENTION: NOT APPLICABLE CONTACT RETENTION: 6 LBS MIN AXIAL FORCE 4 IN-OZ MIN RADIAL TORQUE CABLE ACCEPTABILITY: NOT APPLICABLE CABLE HEX CRIMP SIZE: NOT APPLICABLE CABLE RETENTION: NOT APPLICABLE DURABILITY: 500 CYCLES MIN

CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER

RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN

OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX

CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET

BRAID TO BODY - NOT APPLICABLE

INSERTION LOSS: NOT APPLICABLE RF LEAKAGE: NOT APPLICABLE

ENVIRONMENTAL 4.0 MILLIOHM MAX

AFTER ENVIRONMENTAL NOT APPLICABLE

AT 4 AND 7 MHz

## ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012) THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C CORROSION: MIL-STD-202, METHOD 101, CONDITION B SHOCK: MIL-STD-202, METHOD 213, CONDITION I VIBRATION: MIL-STD-202, METHOD 204, CONDITION D MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

/2\ SURFACES TO BE IN LINE WITH EACH OTHER WITHIN .004.