36 SERIES SHIELDED PLUG WITH –A108 LOAD BAR ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11:

1. Slide strain relief over cable
2. Trim off 1” to 2” of cable jacket
3. Fold back shield and drain wire
4. Slide ferrule over jacket and shield. Do no trap any insulation between shield and ferrule
5. Crimp ferrule. Position pairs 12 and 78 to the outside
6. Remove excess shield. Remove plastic foil insulation if present
7. Untwist and straighten pairs
8. Align pairs (568-B shown)
9. Place wires into –A108 load bar. Trim wires flush with end of load bar
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Assembly steps 1 – 11 (Cont.):

10. Insert load bar and wires into plug housing

11. Verify wire ends are visible through plug housing

12. Terminate housing onto cable

13. Slide strain relief over housing. Assembly is now complete