

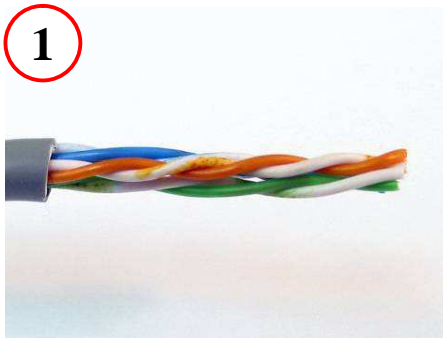
# Stewart Connector

UNSHIELDED 2-PIECE 30 SERIES PLUG W/ -A192 MB  
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

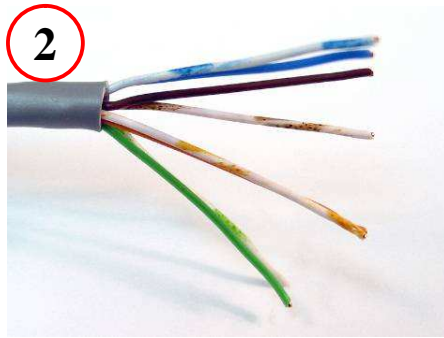
## STEWART CONNECTOR UNSHIELDED 2-PIECE -A192 MANAGEMENT BAR 30 SERIES PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 9:



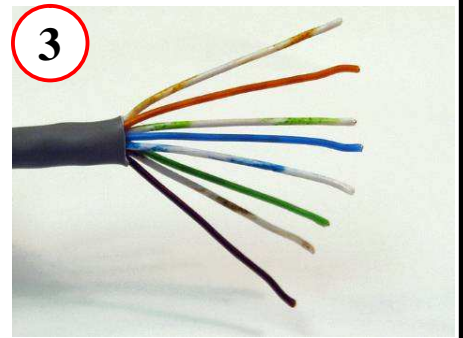
1

Remove approximately 1 ¼ inch of Cable Jacket



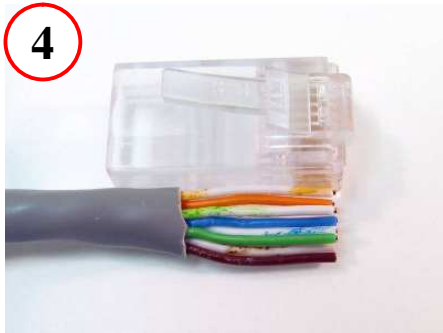
2

Untwist the pairs and Straighten the Wires



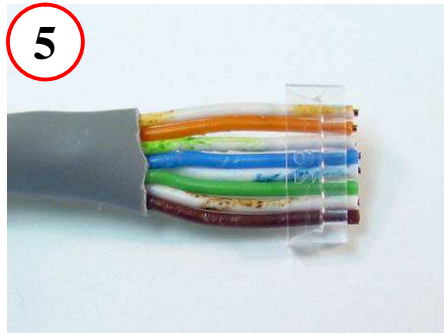
3

Position Wires into Correct Configuration (TIA 586-B Shown)



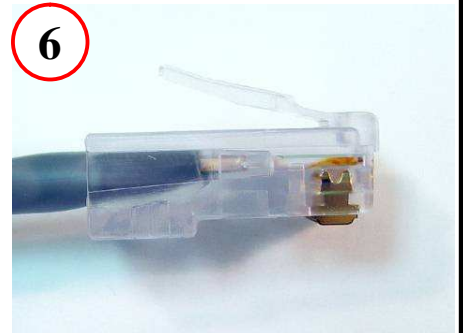
4

Trim Wire Ends at 90°, Approx. 9/16" From Jacket. Use housing as guide



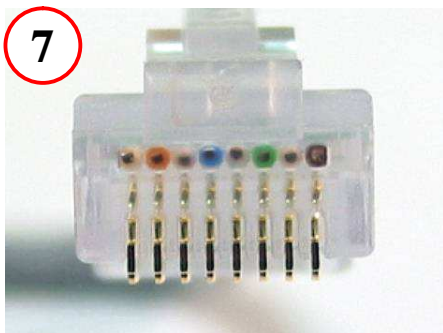
5

Insert Wires into -A192 Management Bar, maintaining alignment



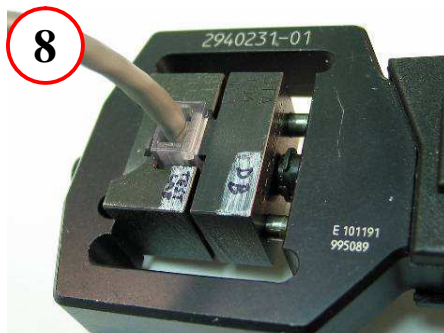
6

Place wires and management bar into plug housing



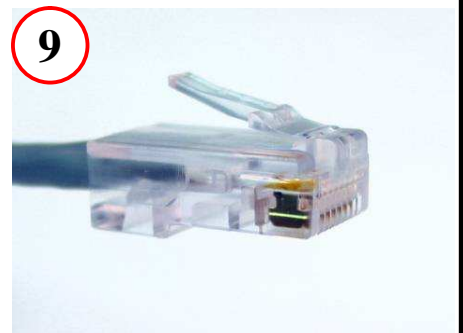
7

Ensure wires went to front of housing



8

Crimp contacts and strain relief



9

Construction Complete