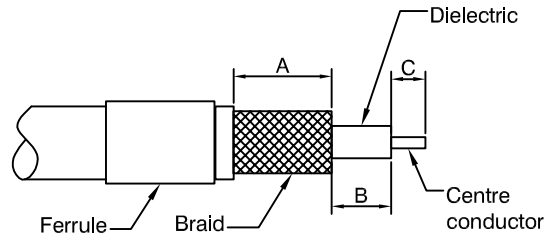


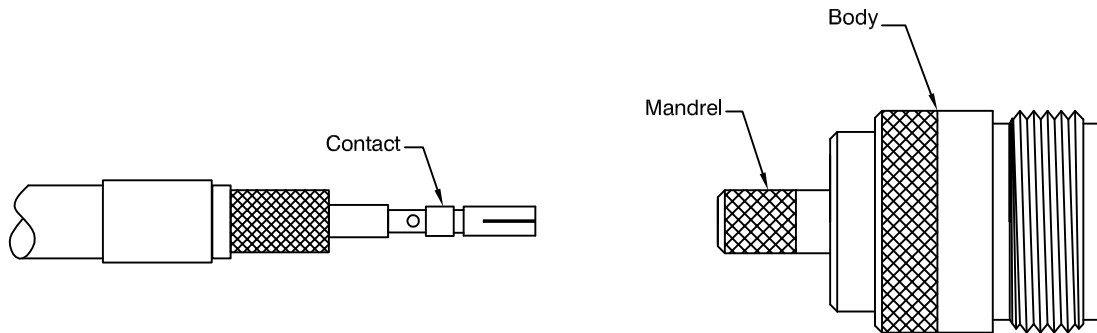
## Assembly Instructions

1) Slide the ferrule onto the cable. Trim the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

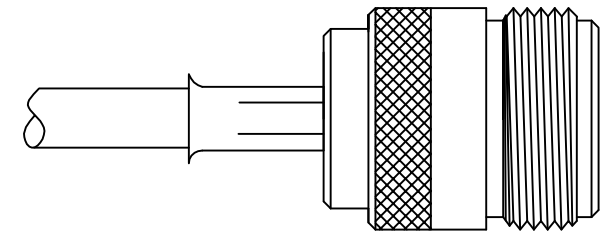
A = 8mm  
B = 6mm  
C = 5mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Deleted VN30-2019, 2020 & 2021	MS	3	21 Jan 13
CAD Issue	SN	2	30 Aug 01
First Issue	CBB	1	13 Nov 95
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielson

APPROVED BY:

R Drennan

DATE:

30 Aug 01

DESCRIPTION:

Stripping and Assembly  
Instructions for N Crimp Plug

DRAWING NUMBER:

**VAIN3101**

PAGE: 1 OF 1