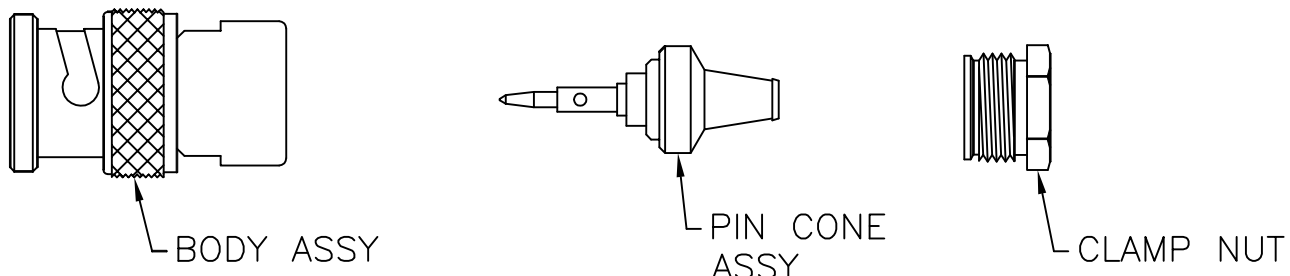


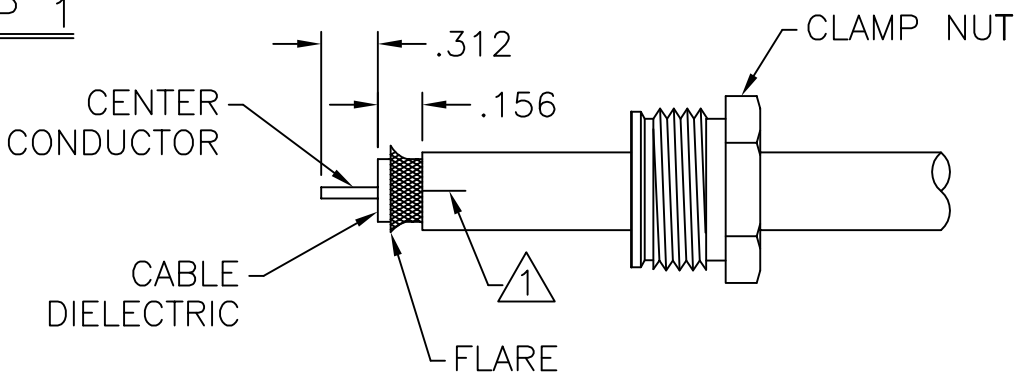
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DWG NO. TAI-101 SH 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
J	ECO 53926	12/20/11	T. KOHLER

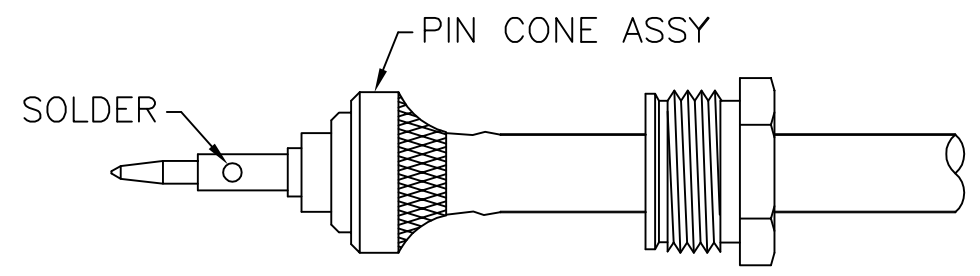


STEP 1



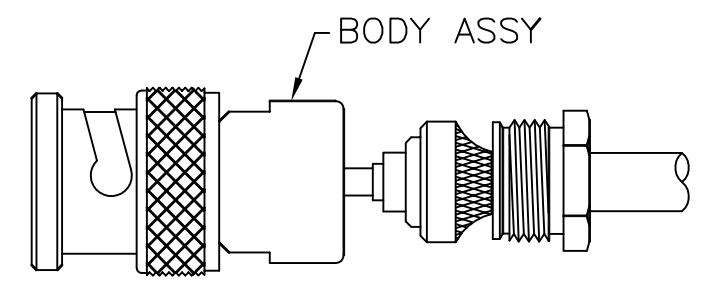
- A. PLACE CLAMP NUT ONTO CABLE.
- B. STRIP AS SHOWN AND FLARE BRAID TO ALLOW FREE ENTER OF CONE (⚠ LATERAL SLITS, 180° APART MAY BE REQUIRED FOR INFLEXIBLE JACKET MATERIALS).
- C. LIGHTLY TIN CENTER CONDUCTOR.

STEP 2



- A. PUSH EDGE OF CONE BETWEEN CABLE DIELECTRIC AND BRAID, (OR BETWEEN FOIL AND BRAID IF FOIL IS PRESENT AND CONE I.D. WILL ACCEPT IT) CONTINUE TO PUSH CABLE INTO CONE UNTIL CABLE DIELECTRIC BOTTOMS AGAINST CONE DIELECTRIC, CENTER CONDUCTOR SHOULD BE VISIBLE IN PIN INSPECTION HOLE.
- B. SOLDER CENTER CONDUCTOR PIN.

STEP 3



- A. BRING CLAMP NUT UP ONTO TAPERED PORTION OF CABLE.
- B. ASSEMBLE BODY ASSY OVER ENTIRE ASSY AND ENGAGE WITH CLAMP NUT.
- C. WRENCH TIGHTEN TO 25-30 IN LBS TORQUE.



a bel group
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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 ± .XX ± ±
 .XXX ±
 .XXXX +



SIGNATURES		DATE		WRENCH CRIMP CONNECTORS TO FLEXIBLE COAXIAL CABLE			
DRAWN BY C. WALLACE		12/20/11		SIZE	CAGE CODE	DWG NO.	REV
CHECKED BY T. KOHLER		12/21/11		B	14949	TAI-101	J
APPROVED BY T. KOHLER		12/21/11		SCALE	N/A	DATE	SHEET 1 OF 1