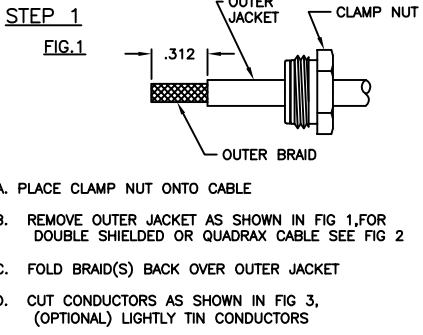
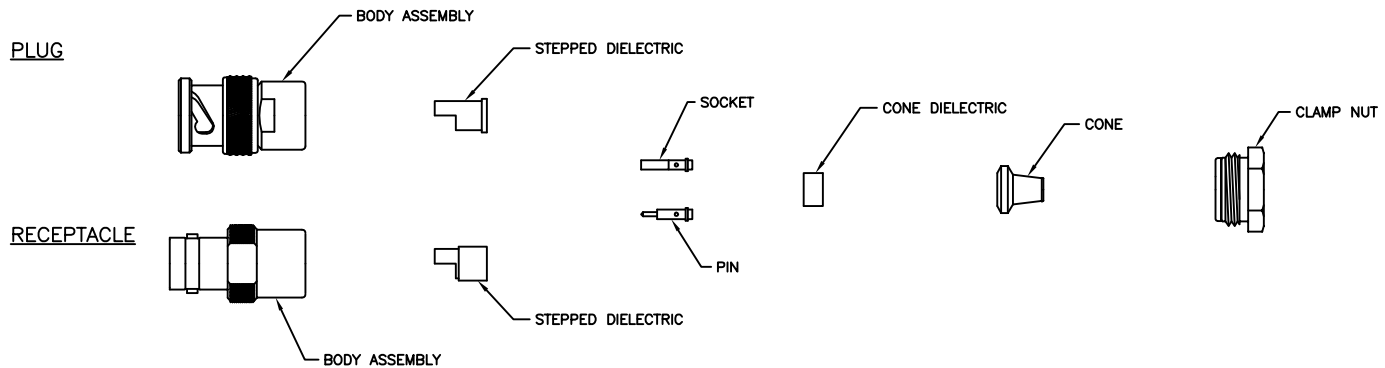


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
J	ECO 52823	12/15/10	T.KOHLER



- A. PLACE CLAMP NUT ONTO CABLE
- B. REMOVE OUTER JACKET AS SHOWN IN FIG 1, FOR DOUBLE SHIELDED OR QUADRAx CABLE SEE FIG 2
- C. FOLD BRAID(S) BACK OVER OUTER JACKET
- D. CUT CONDUCTORS AS SHOWN IN FIG 3, (OPTIONAL) LIGHTLY TIN CONDUCTORS

FOR DOUBLE SHIELDED OR QUADRAx CABLES, FOLD BACK OUTER BRAID AND REMOVE EXTRANEIOUS MATERIAL (MYLAR, MU-METAL, ETC) AS FAR BACK AS POSSIBLE

- A. FLARE BRAID AS SHOWN TO ALLOW FREE ENTRY OF CONE (\triangle LATERAL SLITS 180 APART MAY BE REQUIRED FOR VERY INFLEXIBLE JACKET MATERIALS)

ASSEMBLY INSTRUCTIONS

"WRENCH CRIMP" 30/330 SERIES
PARALLEL PIN/SOCKET CONTACTS
BNC SIZE TWINAX CONNECTORS
TO
.250 DIA TWINAX CABLE

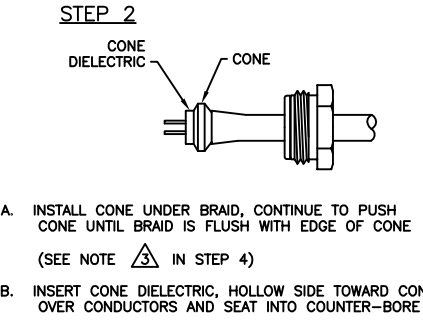


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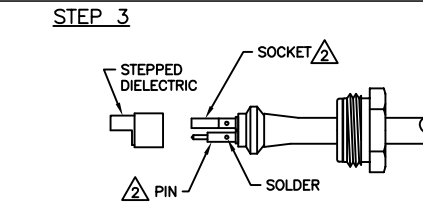
MGF. CODE NO. 14949

TAI-121

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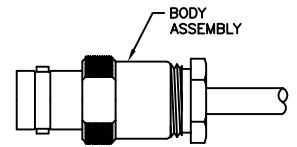
- A. INSTALL CONE UNDER BRAID, CONTINUE TO PUSH CONE UNTIL BRAID IS FLUSH WITH EDGE OF CONE (SEE NOTE \triangle 3 IN STEP 4)
- B. INSERT CONE DIELECTRIC, HOLLOW SIDE TOWARD CONE OVER CONDUCTORS AND SEAT INTO COUNTER-BORE OF CONE



- A. PLACE SOCKET & PIN OVER CONDUCTORS. INTO HOLES OF CONE DIELECTRIC UNTIL SEATED AGAINST CONE DIELECTRIC
- B. SOLDER SOCKET & PIN INTO PLACE
- C. INSTALL STEPPED DIELECTRIC OVER SOCKET & PIN WITH PIN EXPOSED ABOVE SHORT STEP

\triangle PLUGS: SOLDER SOCKET TO WHITE CONDUCTOR & PIN TO BLUE CONDUCTOR
RECEPTACLES: SOLDER SOCKET TO BLUE CONDUCTOR & PIN TO WHITE CONDUCTOR (UNLESS OTHERWISE SPECIFIED)

STEP 4



- A. BRING CLAMP NUT UP ONTO TAPERED PORTION OF CABLE
- B. ASSEMBLE BODY ASSY OVER ENTIRE ASSY AND ENGAGE WITH CLAMP NUT \triangle 3
- C. WRENCH TIGHTEN TO 25-35 IN LB TORQUE

NOTE: IF DIFFICULTY IS ENCOUNTERED WHILE INSTALLING CONE OR ENGAGING THREADS, ASSEMBLY MAY BE EASED BY WARMING CABLE JACKET WITH HEAT GUN OR SOLDERING IRON

MADE IN USA

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
$\pm .XX$	$\pm .00X$	\pm
$\pm .XXX$	$\pm .000X$	\pm



WRENCH CRIMP 30/330 SERIES TO .250 DIAMETER TWINAX CABLE

SIGNATURES	DATE	SIZE	CAGE CODE	DWG NO.	REV
DRAWN BY J.CRAWFORD	1/5/11	C	14949	TAI-121	J
CHECKED BY C.WALLACE	1/5/11	SCALE	N/A	5/19/80	SHEET 1 OF 3