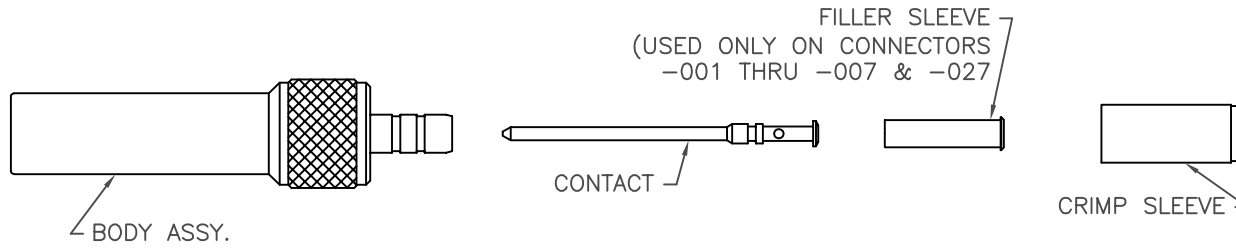


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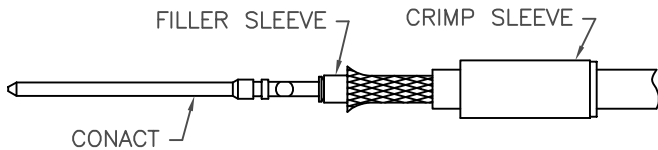
DWG NO. TAI-200 SH 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	ECD 52118	3/5/10	T. KOHLER

CABLE STRIPPING DIMENSIONS (2:1 SCALE)

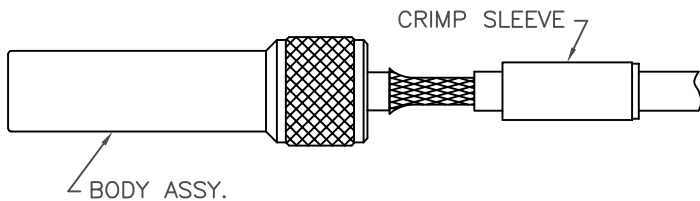


STEP 1



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. ON CONNECTORS -001 THRU -007 & -027 ONLY SLIDE FILLER SLEEVE FULLY UNDER BRAID.
4. CRIMP CONTACT IN POSITION AS SHOWN (SEE CHART).

STEP 2



1. PUSH CABLE ASSY. INTO BODY ASSY. UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID AGAINST BODY ASSY AND CRIMP IN PLACE (SEE CHART).

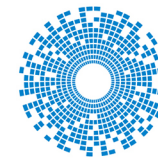
CONN.	DASH NO.	DIE NO.	CLOSURE	HEX SIZE
-001	CD3-1	B	B	.178
-002	CD3-5	B	B	.197
-003	CD3-1	B	B	.178
-004	CD3-1	B	B	.178
-005	CD3-5	B	B	.197
-006	CD3-5	B	B	.197
-007	CD3-1	B	B	.178
-008	CD3-1	B	B	.178
-009	CD3-1	B	B	.178
-010	CD3-1	B	B	.178
-011	CD3-1	A	A	.213
-012	CD3-1	A	A	.213
-013	CD3-2	B	B	.255
-013A	CD3-2	B	B	.255
-014	CD3-2	B	B	.255
-015	CD3-3	B	B	.290
-016	CD3-2	A	A	.324
-017	CD3-3	A	A	.344
-018	CD3-2	B	B	.255
-019	CD3-2	B	B	.255
-020	CD3-3	B	B	.290
-021	CD3-1	A	A	.213
-023	CD3-2	B	B	.255
-024	CD3-3	B	B	.290
-025	CD3-2	B	B	.255
-026	CD3-1	B	B	.178
-027	CD3-1	B	B	.178

CRIMP SLEEVE USE BASIC TEI TOOL CT4L WITH THE FOLLOWING:

CRIMP CONTACT USE BASIC TEI TOOL 010-0097 OR CLOSURE D OF SUGGESTED DIE

ASSEMBLY INSTRUCTIONS

"PL11SC CONNECTORS TO FLEXIBLE COAX CABLE



cinch
CONNECTIVITY SOLUTIONS

a bel group

Cinch Connectivity Solutions
299 Johnson Avenue SW, Suite 100
Waseca, MN 56093 USA
T: +1 507.833.8822 F: +1 507.833.6287
cinch.com

MFG. CODE NO. 14949

TAI-200

REV C

MADE IN USA

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
FRACTIONS .XX ± .010 ±
DECIMALS .xxx ± .005
ANGLES .xxxx ±



cinch
CONNECTIVITY SOLUTIONS
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SIGNATURES _____ DATE _____
DRAWN BY C. WALLACE 3/5/10
CHECKED BY _____
APPROVED BY _____
APPROVED BY _____

"PL11SC" CONNECTORS TO FLEXIBLE COAX CABLE

SIZE	CAGE CODE	DWG NO.	REV
B	14949	TAI-200	C
SCALE	N/A		SHEET 1 OF 2