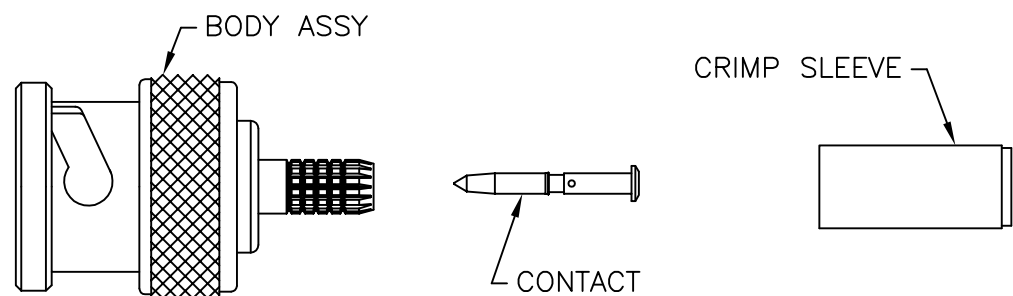


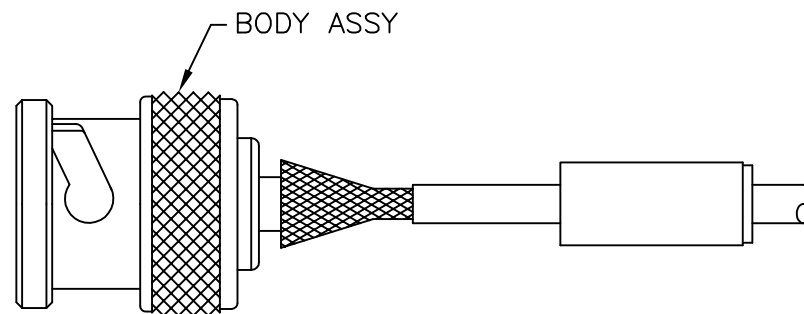
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DWG NO. TAI-243 SH 1

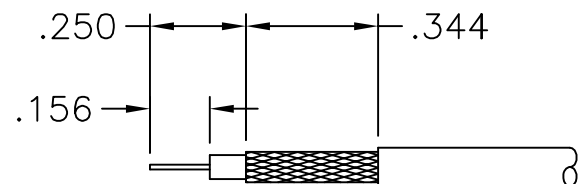
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	ECO 54088	2/29/12	C. MONAHAN



STEP 2

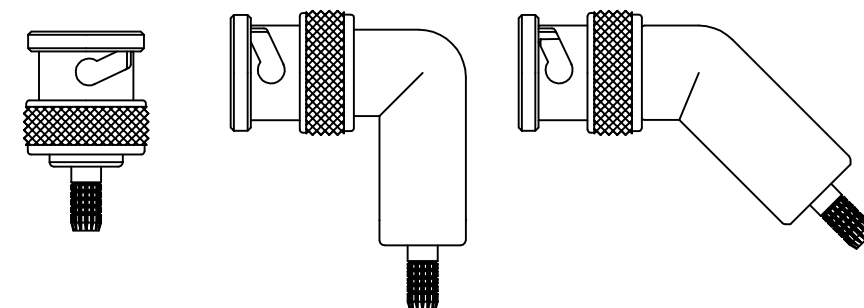


1. PUSH CABLE ASSEMBLY INTO BODY ASSEMBLY UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSY AND CRIMP IN PLACE USING LISTED TOOL (SEE TABLE).

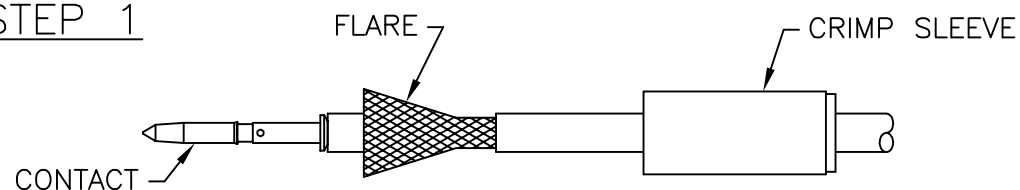


CABLE STRIPPING DIMENSIONS

RECOMMENDED ASSEMBLY TOOLS			
CABLE GROUP	CRIMP DIE SET	HEX	CONTACT CRIMP TOOL
-25	CD3-19	.255	010-0098
-26	CD3-19	.178	010-0098
USE CT5 WITH CRIMP DIE SET			



STEP 1



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. CRIMP CONTACT IN POSITION SHOWN USING LISTED TOOL (SEE TABLE).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±	.XX ±	±
	.XXX ±	
	.XXXX ±	

SIGNATURES	DATE
DRAWN BY C. WALLACE	3/28/12
CHECKED BY C. MONAHAN	3/29/12
APPROVED BY C. MONAHAN	3/29/12
APPROVED BY	

cinch
CONNECTIVITY SOLUTIONS
a bel group

FULL CRIMP TRUE 75 OHM CONN.
w/VISUAL NOTCH INDICATORS

SIZE	CAGE CODE	DWG NO.	REV
B	14949	TAI-243	B

SCALE N/A DATE 4/27/05 SHEET 1 OF 2

CAGE CODE 14949