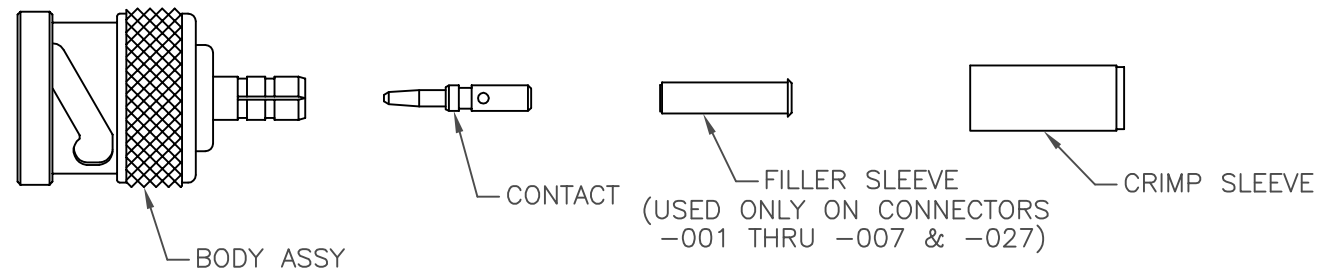


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DWG NO. TAI-A118 SH 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
X	ECO 52514	7/26/10	T. KOHLER

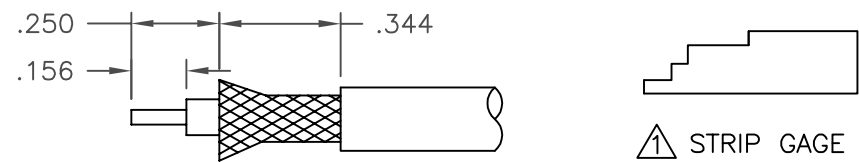


PL220/CJ220 (BNC) PL240/CJ240 (TNC)  
M39012/16,/17,/26,/27-0500 SER. TYPE

220 240 CONN NO	CRIMP SLEEVE I.D.	CONTACT TOOL SELECT SETTING	CRIMP SLEEVE		DIE NO/ CLOSURE	COMMERCIAL TYPE CRIMPING	
			DIE NO / CLOSURE	HEX SIZE		50 OHM DIE CLOSURE	CENTER CONTACT 75 OHM
-001	.1750	3	-05/B	.178	-1/B		
-002	.1870	3	-43/B	.197	-5/B		
-003	.1750	4	-05/B	.178	-1/B		
-004	.1750	3	-05/B	.178	-1/B		
-005	.1870	3	-43/B	.197	-5/B		
-006	.1870	4	-43/B	.197	-5/B		
-007	.1750	3	-05/B	.178	-1/B		
-008	.1750	3	-05/B	.178	-1/B		
-009	.1750	4	-05/B	.178	-1/B		
-010	.1750	6	-05/B	.178	-1/B		
-011	.2060	5	-05/A	.213	-1/A		
-012	.2250	5	-05/A	.213	-1/A		
-013	.2610	6	-07/A	.255	-2/B		
-013A	.2610	6	-07/A	.255	-2/B		
-014	.2610	5	-07/A	.255	-2/B		
-015	.2810	6	-41/A	.290	-3/B		
-016	.3280	5	-55/A	.324	-2/A		
-017	.3480	6	-33/A	.344	-3/A		
-018	.2750	6	-07/A	.255	-2/B		
-019	.2610	4	-07/A	.255	-2/B		
-020	.2950	5	-41/A	.290	-3/B		
-021	.2060	5	-05/A	.213	-1/A		
-023	.2610	4	-07/A	.255	-2/B		
-024	.3020	5	-41/A	.290	-3/B		
-025	.2610	4	-07/A	.255	-2/B		
-026	.1750	3	-05/B	.178	-1/B		
-027	.1750	3	-05/B	.178	-1/B		

PLUGS:  
USE TROMPETER  
PIN CONTACT  
CRIMP TOOL NO  
010-0055 OR  
DIE CLOSURE D

JACKS:  
USE TROMPETER  
SOCKET CONTACT  
CRIMP TOOL NO  
010-0088 OR  
DIE CLOSURE D



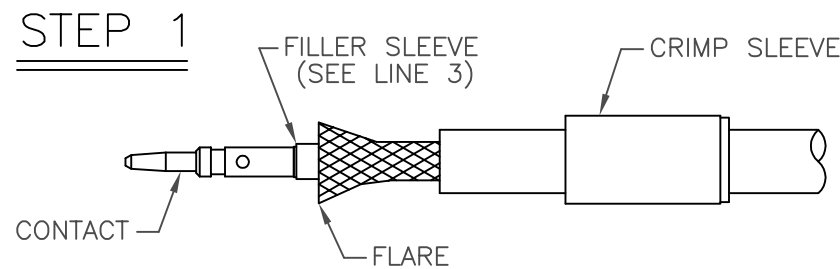
ASSEMBLY INSTRUCTIONS  
"FULL CRIMP" CONNECTORS  
TO  
FLEXIBLE COAXIAL CABLE



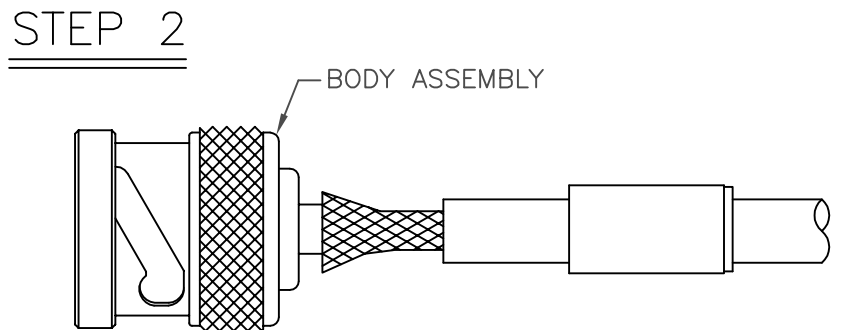
a bel group  
Cinch Connectivity Solutions  
299 Johnson Avenue SW, Suite 100  
Waseca, MN 56093 USA  
T: +1 507.833.8822 F: +1 507.833.6287  
cinch.com

MGF. CODE NO. 14949

TAI-A118 REV X  
MADE IN USA



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN
2. STRIP CABLE AS SHOWN AND FLARE BRAID
3. ON CONNECTOR NO -001 THRU -007 AND -027 ONLY SLIDE FILLER SLEEVE FULLY UNDER BRAID
4. CRIMP CONTACT IN POSITION SHOWN (SEE CHART)



1. PUSH CABLE ASSY INTO BODY ASSY UNTIL CONTACT SNAPS INTO PLACE
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSY AND CRIMP IN PLACE (SEE CHART)

TOOLS  
CONTACT: M22520/1-01 BASIC TOOL  
MS22520/1-12 TURRET HEAD (BLUE)  
CRIMP SLEEVE: M22520/5-01 BASIC TOOL  
M22520/5 BASIC DIE

TOOL  
TROMPETER CT4L WITH  
DIE SET NO. CD3-

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
± .XX ± .010 ±  
.XXX ± .005  
.XXXX ±



SIGNATURES DATE  
DRAWN BY C. WALLACE 8/2/10  
CHECKED BY  
APPROVED BY  
APPROVED BY

FULL CRIMP CONNECTORS  
TO FLEXIBLE COAXIAL CABLE  
SIZE B CAGE CODE 14949 DWG NO. TAI-A118 REV X  
SCALE N/A SHEET 1 OF 2

NOTES TO DWG:

PRINT TEMPLATES FULL SCALE ON WHITE BORDER  
ADJACENT TO INSTRUCTIONS.