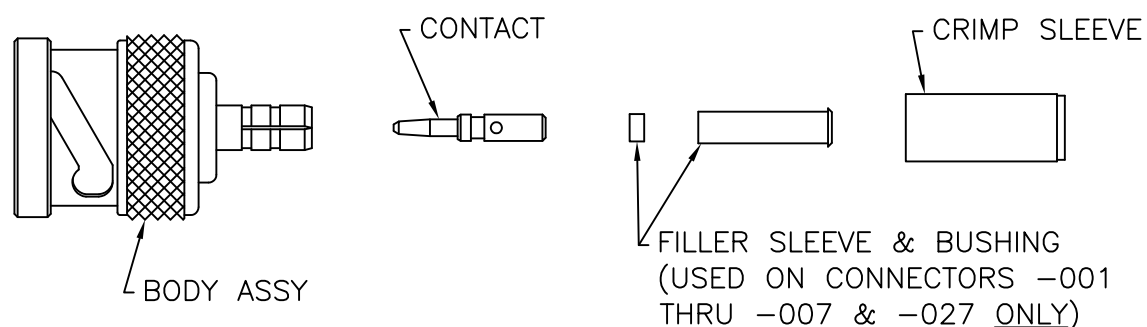


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DWG NO. TAI-D118 SH 1

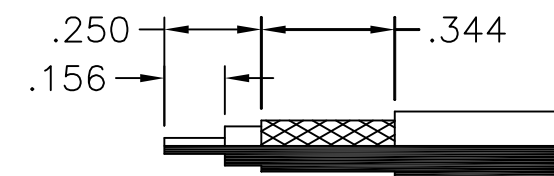
REVISIONS

REV	DESCRIPTION	DATE	APPROVED
D	ECO 15572	7/26/04	W.Z.
E	ECO 53310	5/12/11	T. KOHLER

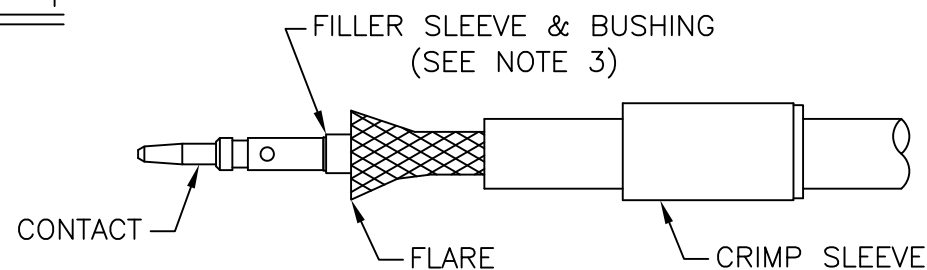


UPL220/UCJ220 (BNC), UPL240/UCJ240 (TNC)			
220 240 CONN NO	CRIMP SLEEVE		CENTER CONTACT
	HEX SIZE	DIE NO/ CLOSURE	
-001	.178	-19/A	PLUGS: USE TROMPETER PIN CONTACT CRIMP TOOL NO. 010-0098. JACKS: USE TROMPETER SOCKET CONTACT CRIMP TOOL NO. 010-0088.
-002	.197	-5/B	
-003	.178	-1/B	
-004	.178	-19/A	
-005	.197	-5/B	
-006	.197	-5/B	
-007	.178	-19/A	
-008	.178	-19/A	
-009	.178	-19/A	
-010	.178	-19/A	
-011	.213	-1/A	
-012	.213	-1/A	
-013	.255	-19/B	
-013A	.255	-19/B	
-014	.255	-19/B	
-015	.290	-3/B	
-016	.324	-2/A	
-017	.344	-3/A	
-018	.255	-19/B	
-019	.255	-19/B	
-020	.290	-3/B	
-021	.213	-1/A	
-023	.255	-2/B	
-024	.290	-3/B	
-025	.255	-19/B	
-026	.178	-19/A	
-027	.178	-19/A	

CABLE STRIPPING DIMENSIONS

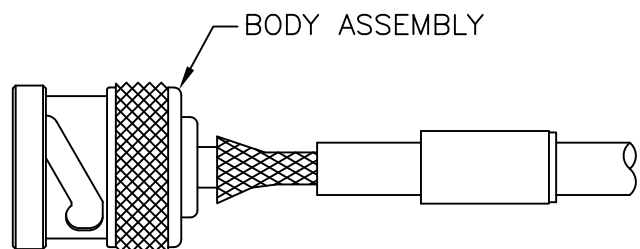


STEP 1



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. ON CONNECTOR NO. -001 THRU -007 AND -027 ONLY, SLIDE FILLER SLEEVE FULLY UNDER BRAID THEN BUSHING OVER CABLE DIELECTRIC.
4. CRIMP CONTACT IN POSITION SHOWN (SEE CHART).

STEP 2



1. PUSH CABLE ASSY INTO BODY ASSY UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSY AND CRIMP IN PLACE (SEE CHART).

TOOL: TROMPETER CRIMP TOOL CT4L WITH DIE SET NO: CD3--(SEE ABOVE)

ASSEMBLY INSTRUCTIONS

"FULL CRIMP" TRUE 75Ω CONNECTORS TO FLEXIBLE COAXIAL CABLE



299 JOHNSON AVENUE
WASECA, MN 56093-0832
T:507 833 8822 F:507 833 6287
WWW.EMERSONCONNECTIVITY.COM
MGF. CODE NO. 14949

TAI-D118

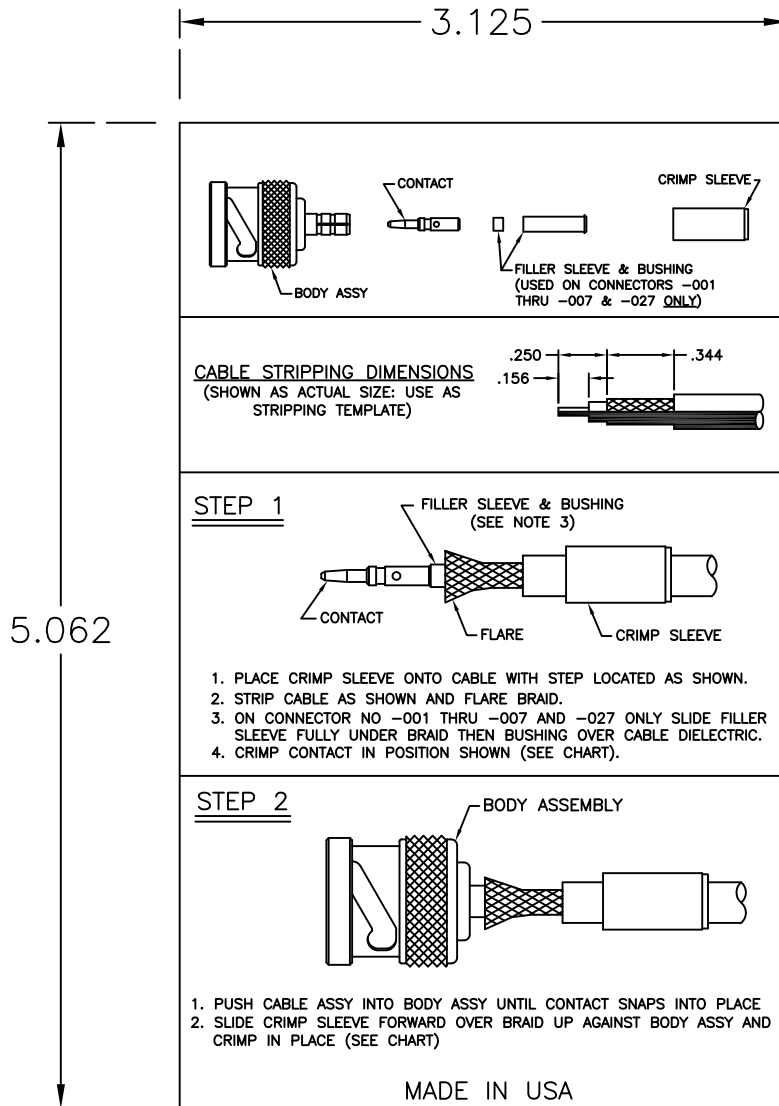
REV E

MADE IN USA

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
± .XX ± ±
.XXX ±
.XXXX +



SIGNATURES		DATE		FULL CRIMP 75 OHM CONNECTORS FOR FLEXIBLE COAXIAL CABLE			
DRAWN BY C. WALLACE		6/13/11		SIZE	CAGE CODE	DWG NO.	REV
CHECKED BY T. SCHIEBE		6/14/11		B	14949	TAI-D118	E
APPROVED BY T. KOHLER		6/14/11		SCALE	N/A	DATE	4/9/80
APPROVED BY				SHEET		1 OF 2	



BACK (WHITE) PLATE

ASSEMBLY INSTRUCTIONS

"FULL CRIMP" TRUE 750 CONNECTORS TO FLEXIBLE COAXIAL CABLE

220/240 CONN NO	CRIMP SLEEVE		CENTER CONTACT
	HEX SIZE	DIE NO/ CLOSURE	
-001	.178	-19/A	PLUGS: USE TROMPETER PIN CONTACT CRIMP TOOL NO. 010-0098.
-002	.197	-5/B	
-003	.178	-1/B	
-004	.178	-19/A	
-005	.197	-5/B	
-006	.197	-5/B	
-007	.178	-19/A	
-008	.178	-19/A	
-009	.178	-19/A	
-010	.178	-19/A	
-011	.213	-1/A	
-012	.213	-1/A	
-013	.255	-19/B	
-013A	.255	-19/B	
-014	.255	-19/B	
-015	.290	-3/B	
-016	.324	-2/A	
-017	.344	-3/A	
-018	.255	-19/B	
-019	.255	-19/B	
-020	.290	-3/B	
-021	.213	-1/A	
-023	.255	-2/B	
-024	.290	-3/B	
-025	.255	-19/B	
-026	.178	-19/A	
-027	.178	-19/A	

JACKS:
USE
TROMPETER
SOCKET
CONTACT
CRIMP TOOL
NO.
010-0088.

TOOL: TROMPETER CRIMP TOOL CT4L WITH DIE SET NO: CD3-(SEE ABOVE)

299 JOHNSON AVENUE
WASECA, MN 56093-0832
T:507 833 8822 F:507 833 6287
WWW.EMERSONCONNECTIVITY.COM

CAGE:14949

cinch
CONNECTIVITY SOLUTIONS
a bel group

TAI-D118 REV E

FRONT (CLEAR) PLATE

1. VERTICAL BAG, PERFORATIONS REQUIRED.

SIZE A	CAGE CODE 14949	DWG NO. TAI-D118	REV E
SCALE 1:1	DATE 4/9/80	SHEET 2 OF 2	