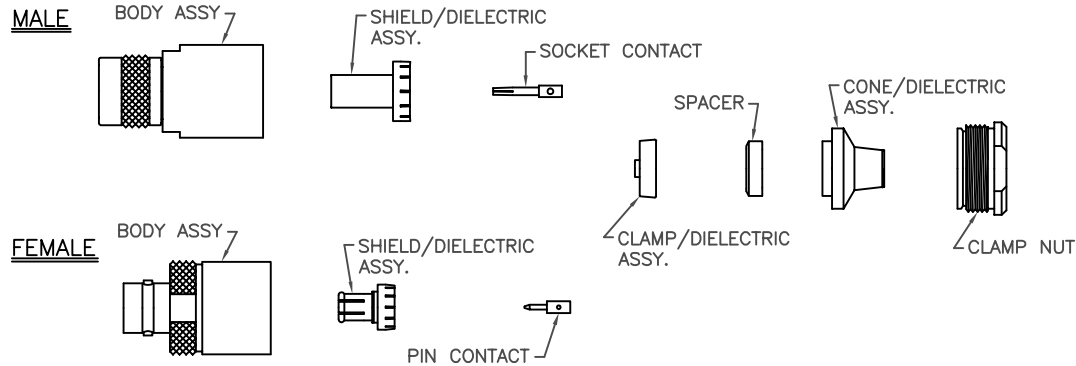


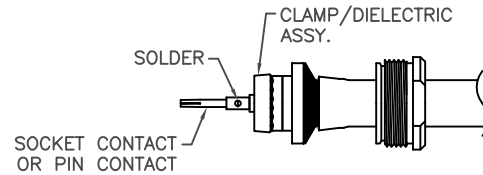
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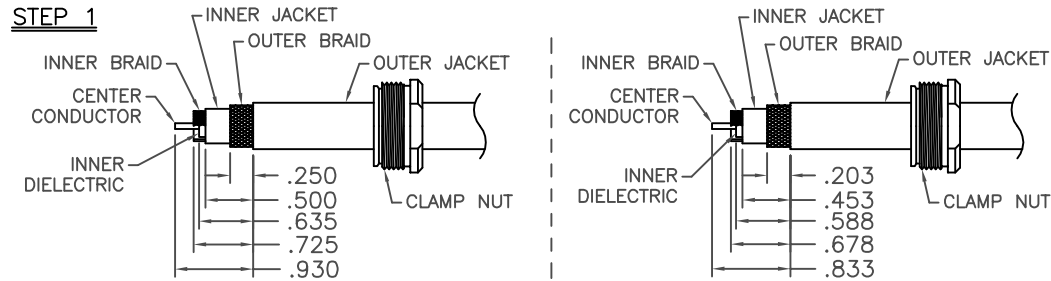
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	ECO 52208	5/17/10	T. KOHLER



**STEP 3**



- PLACE CLAMP/DIELECTRIC ASSY. (WITH TAPER AS SHOWN) OVER CABLE DIELECTRIC WITH CENTER CONDUCTOR THRU CENTER HOLE UNTIL SEATED AGAINST INNER BRAID.
- PLACE SOCKET CONTACT OR PIN OVER CONDUCTOR UNTIL BOTTOMED INSIDE CLAMP/DIELECTRIC ASSY. AND SOLDER IN PLACE.



**FIG 1**

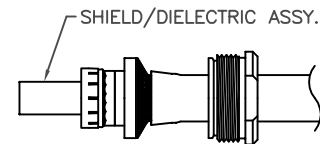
ALL OTHER CABLE GROUPS

**FIG 2**

CABLE GROUP -13A ONLY

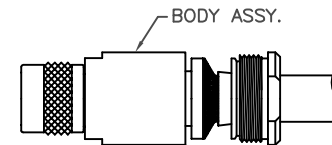
- PLACE CLAMP NUT ONTO CABLE AS SHOWN.
- BEGINNING WITH A SQUARE CUT, STRIP CABLE AS SHOWN IN FIG. 1 OR FIG. 2, REMOVE WATER BLOCKING IF ANY.
- LIGHTLY TIN CONDUCTOR

**STEP 4**



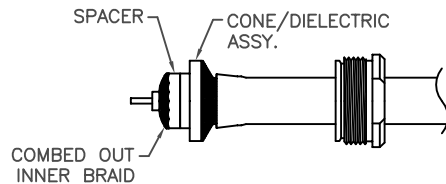
- INSTALL SHIELD/DIELECTRIC ASSY OVER SOCKET CONTACT OR PIN CONTACT AND CLAMP/DIELECTRIC ASSY. UNTIL BOTTOMED.

**STEP 5**



- BRING CLAMP NUT UP ONTO TAPERED PORTION OF CABLE.
- INSTALL BODY ASSY. OVER ENTIRE ASSY AND ENGAGE WITH CLAMP NUT.
- WRENCH TIGHTEN TO 30-40 IN LB TORQUE.

**STEP 2**



- PUSH CONE/DIELECTRIC ASSY. UNDER OUTER BRAID UNTIL BRAID IS FLUSH WITH OUTSIDE DIAMETER OF CONE.
- PLACE SPACER OVER INNER JACKET UNTIL SEATED AGAINST CONE/DIELECTRIC ASSY. WITH ANGLED SIDE FACING AWAY FROM CONE/DIELECTRIC ASSY.
- COMB OUT INNER BRAID AND FOLD BACK OVER SPACER AND TRIM INNER BRAID TO BE FLUSH WITH OUTSIDE EDGE OF SPACER IF REQUIRED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±	.XX ±	±
	.XXX ±	
	.XXXX +	



SIGNATURES	DATE
DRAWN BY C. WALLACE	5/17/10
CHECKED BY	
APPROVED BY	
APPROVED BY	

"80" SERIES WRENCH CRIMP TO .250-.500 DIA TRIAX CABLE

SIZE	CAGE CODE	DWG NO.	REV
B	14949	TAI-175	D
SCALE	SHEET 1 OF 2		