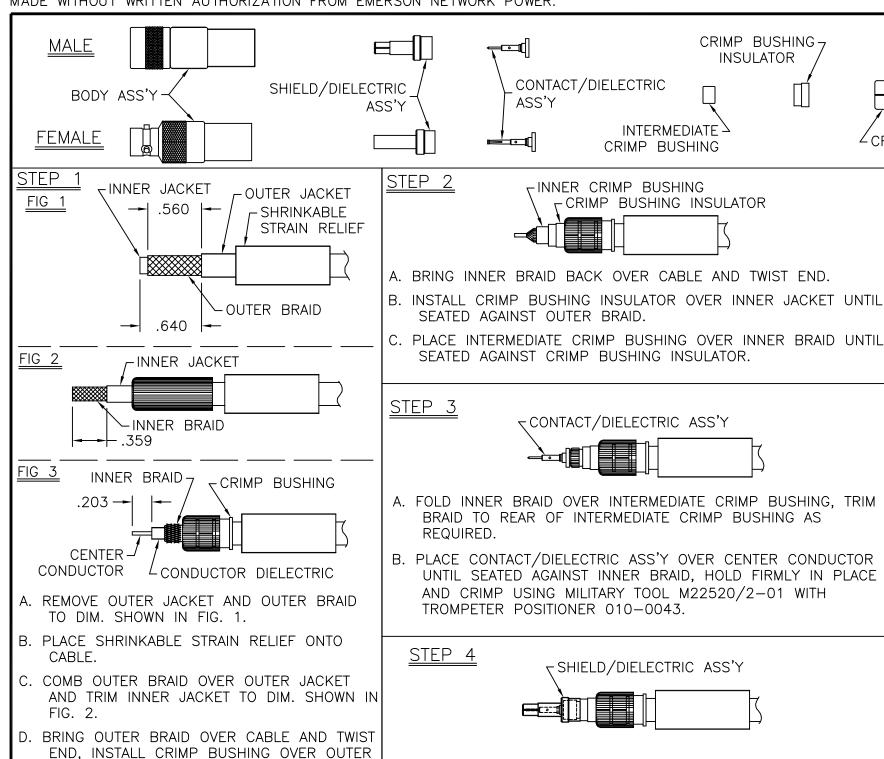
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JACKET UNTIL BOTTOMED INSIDE OF CRIMP BUSHING, FOLD OUTER BRAID OVER CRIMP BUSHING FIG. 3.

A. PLACE SHIELD/DIELECTRIC ASS'Y OVER CONTACT/DIELECTRIC ASS'Y UNTIL SEATED.

E. COMB OUT INNER BRAID, FOLD BACK AND

F. LIGHTLY TIN CENTER CONDUCTOR.

SHOWN FIG. 3.

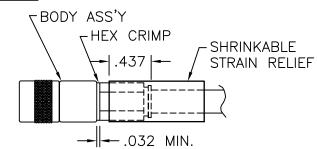
REMOVE CONDUCTOR DIELECTRIC TO DIM.

B. HOLD FIRMLY SEATED AND CRIMP IN PLACE USING TOOL M22520/5-01 WITH TROMPETER CD5-13 (DANIELS Y803) DIE SET, POSITION B.

## STEP 5

DWG NO.

CRIMP BUSHING



SH 1

TAI-173

-SHRINKABLE STRAIN

RELIEF

- A. PUSH ENTIRE ASS'Y INTO BODY ASS'Y UNTIL BOTTOMED, HOLD FIRMLY BOTTOMED UNTIL FULLY CRIMPED, USING MILITARY TOOL M22520/5-01 WITH TROMPETER CD5-13 (DANIELS Y803) DIE SET, POSITION A.
- B. BRING UP SHRINKABLE STRAIN RELIEF TO (APPROX) DIM. SHOWN AND SHRINK IN PLACE.

## ASSEMBLY INSTRUCTIONS

DATE

8/13/10 T. KOHLER

APPROVED

"150AC" LG BODY SERIES TO .172 TO .250 DIA TRIAX CABLE



**REVISIONS** 

DESCRIPTION

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