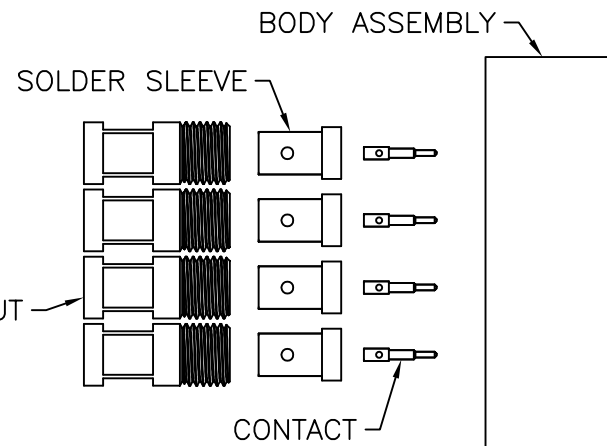
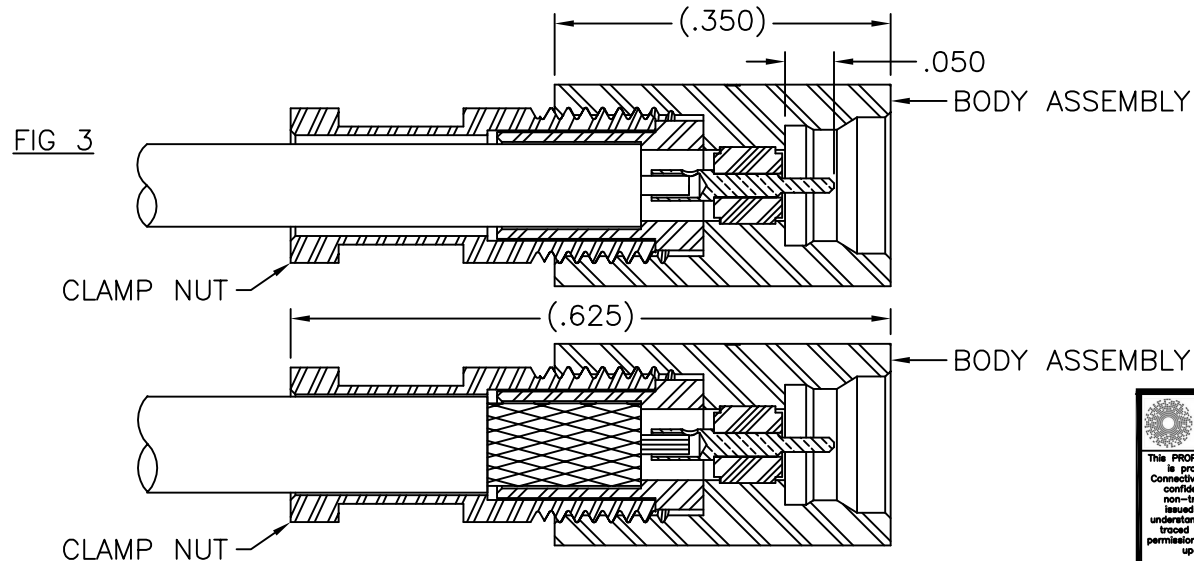
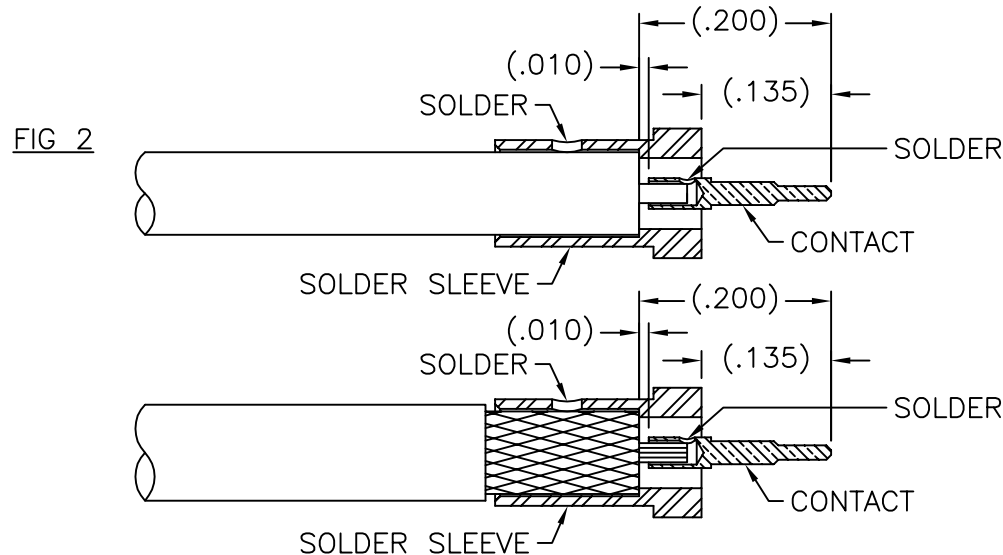
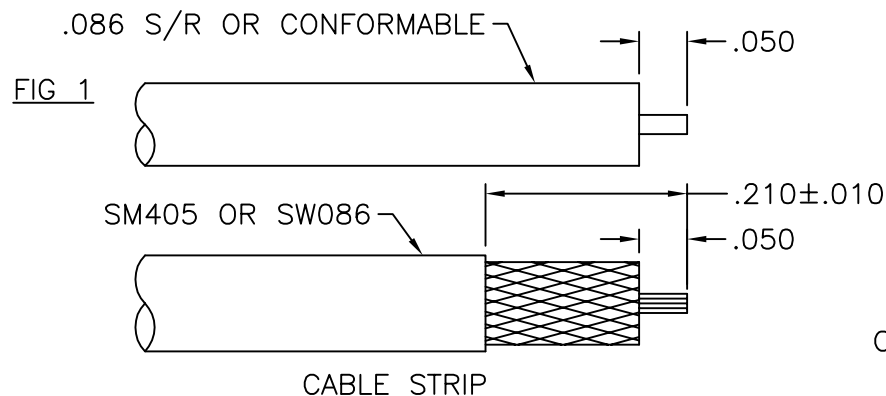


REV	ECO	DATE
001	56834	8/4/2017
002	56982	3/28/2018



NOTES: UNLESS OTHERWISE SPECIFIED.

1. IDENTIFY CONNECTOR PARTS. (13 PIECE PARTS)
2. STRIP CABLE JACKET AND BRAID TO DIMENSIONS SHOWN IN FIG 1. DO NOT NICK BRAID OR CENTER CONDUCTOR DURING STRIP OPERATION. PRETIN CABLE BRAID AND CENTER CONDUCTOR. SLIDE CLAMP NUT ONTO CABLE.
3. ASSEMBLE CONTACT WITH SPACING SHOWN IN FIG. 2 AND SOLDER CONTACT TO CABLE CENTER CONDUCTOR. ASSEMBLE SOLDER SLEEVE OVER CABLE SHIELD AS SHOWN IN FIG. 2 AND SOLDER SLEEVE TO SHIELD. FIXTURE SOLDER SLEEVE DURING SOLDERING TO PREVENT MORE THAN .010 CABLE DIELECTRIC EXPANSION. CARE SHOULD BE TAKEN THAT EXCESS SOLDER IS NOT APPLIED.
4. INSERT SOLDER SLEEVE/CONTACT ASSEMBLY INTO BODY ASSEMBLY. THREAD CLAMP NUT INTO BODY ASSEMBLY AS SHOWN IN FIG. 3 AND TIGHTEN TO 10 INCH-POUNDS.

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	UNLESS OTHERWISE SPECIFIED UNITS: INCH	Cage Code	34078		Title:	ASSEMBLY INSTRUCTIONS, STR CABLED SMP MALE TO CABLE
		3RD ANGLE PROJECTION				
	.XX ± .02 .XXX ± .005 ANGLES ± 2°	Drawn By:	C. WALLACE		Drawing No.	027-4279-593
Date:	3/29/2018	SIZE	A	DO NOT SCALE DRAWING	Workmanship Std:	NONE
					SHEET	1 OF 1