37 SERIES SHIELDED PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 16:

1. Slide Strain Relief over cable
2. Strip off approx. 1” of cable jacket
3. Fold outer shielding and drain wire back over cable jacket
4. Slip shielding ferrule over outer shield and drain wire
5. Crimp ferrule with brown and orange pairs to the outside
6. Remove individual pair shields
7. Straighten and align pairs (TIA-586 B Wiring Shown)
8. A264 Management Bar – Odd and Even rows
9. Pull Even (2, 4, 6, & 8) contacts away
37 SERIES SHIELDED PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 16 (Cont.):

10. Trim Odd wires (1, 3, 5, & 7) at an angle

11. Insert Odd wires into Odd row of load bar

12. Lay Even wires into even row

13. Trim off excess lead length. Use plug housing as guide

14. Ensure wires are inserted fully

15. Crimp contacts

16. Slide strain relief over plug housing. Assembly is now complete
Alternate Steps For 370808M2-MB Management Bar:

Odd and Even Rows

Trim Even wires 2, 4, 6, & 8 flush with bottom of Management Bar and insert