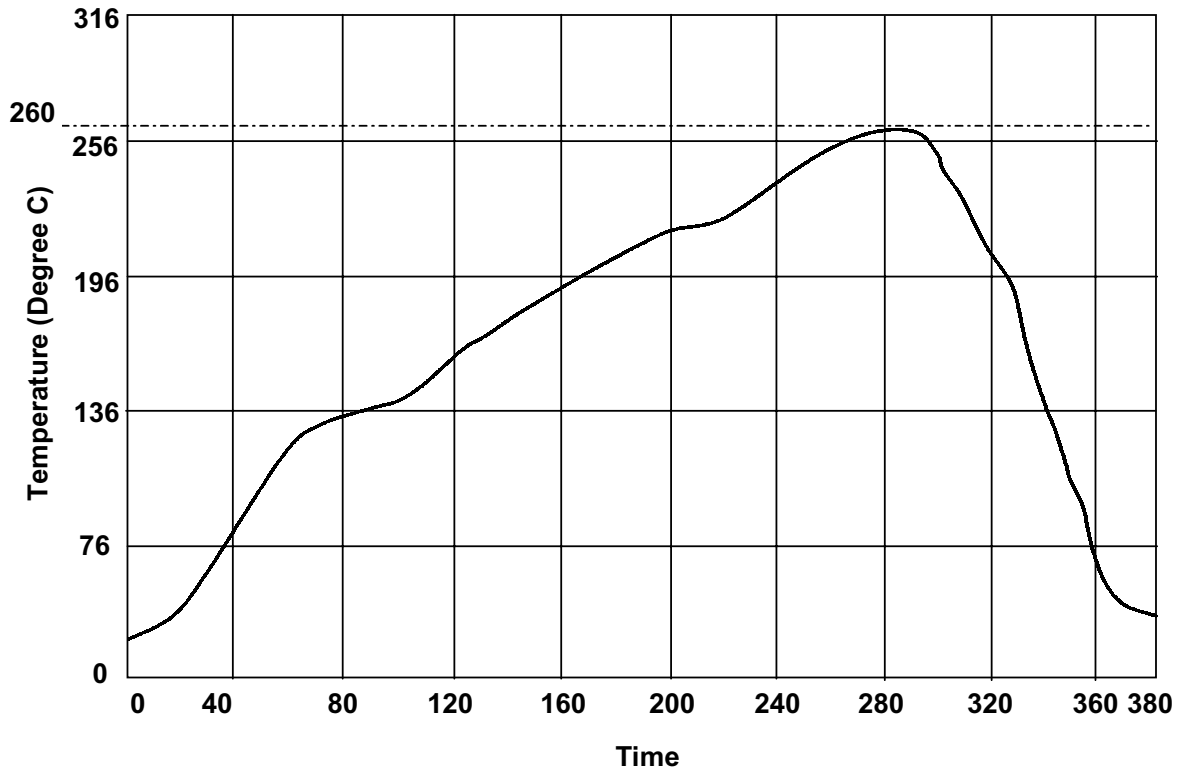



**Appendix K  
Lead Free Soldering Profile Used by Bel's Reliability  
Department for product qualification**



PREPARED BY (NAME)	SIGNATURE	DATE:	DOCUMENT NO: SYST-QUAL-04	REV 10
John Tse		4 Sept, 03	TITLE: RELIABILITY SYSTEM PROCEDURE  COMPONENTS FOR A CONNECTED PLANET	PAGE 92
REVIEWED BY (NAME)	SIGNATURE	DATE:		
Andy Ip		4 Sept, 03		